Inquiry for special push-type broaches “duMont”

1. Push-type broach

1.1 Multiple-pass (with bushing) □

1.2 One pass (with bushing) □ with chamfer feature □

1.3 Production type (without bushing) □ with chamfer feature □

2. Profile

Keyway □ **Square** □ **Hexagon** □ **Round** □ **Rectangular** □

Other profile: .....
(DIN no. or sketch) .....

2.1 Profile size and tolerance .....

2.2 Corner radius .....

2.3 Cutting length .....

3. Starting bore

3.1 Shape .....

3.2 Size and tolerance .....

4. Material to be broached .....
(DIN no. or description)

5. Number of pieces to be broached .....

6. Machine being used

6.1 Press □

6.2 Other .....

6.3 Pressure .....

6.4 Height over table……..

6.5 Stroke ……..

Date .....

Company.....
……..
……..
……..

Date .....

Fax ……